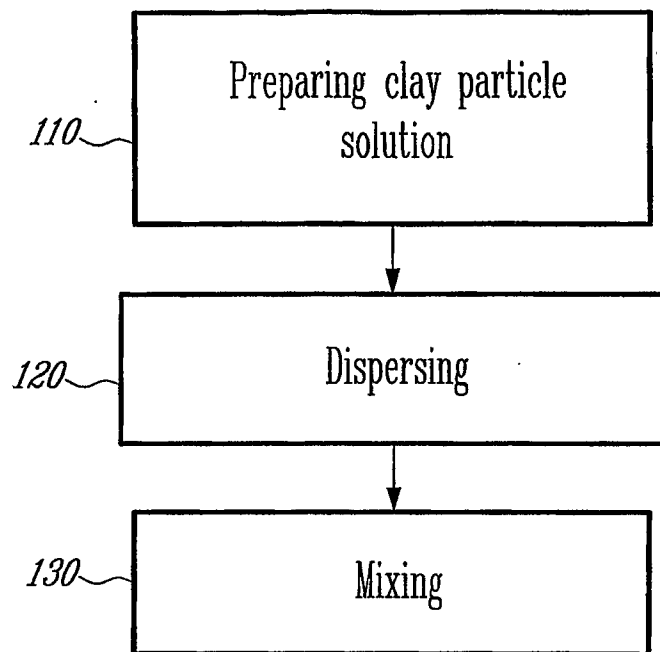
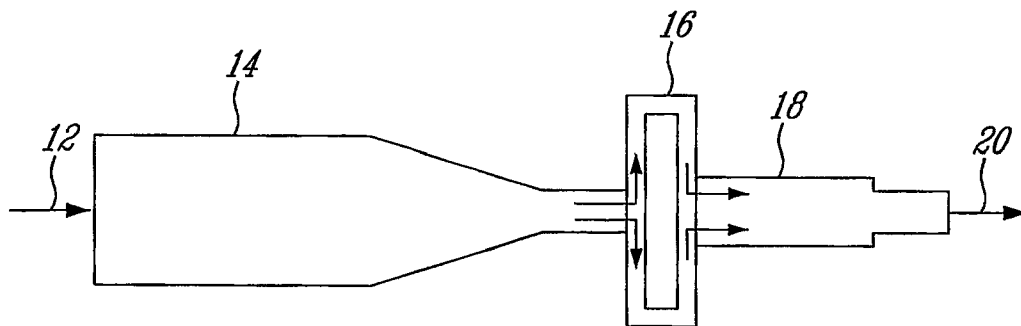


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FIG. 1FIG. 2

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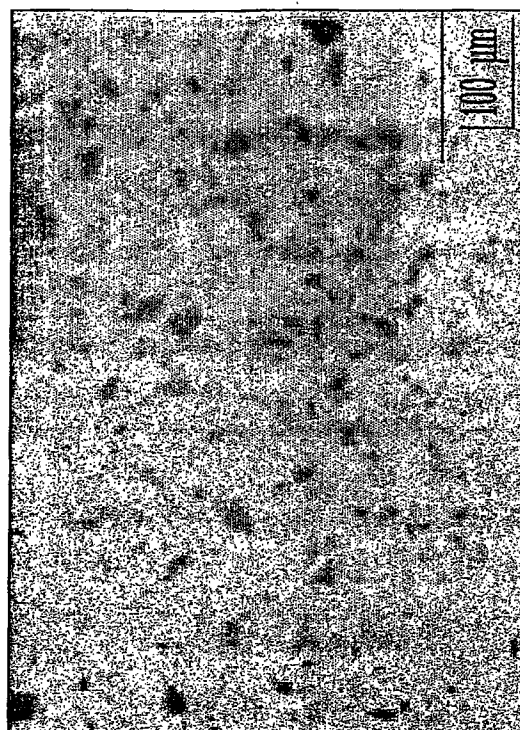


Fig. 3b

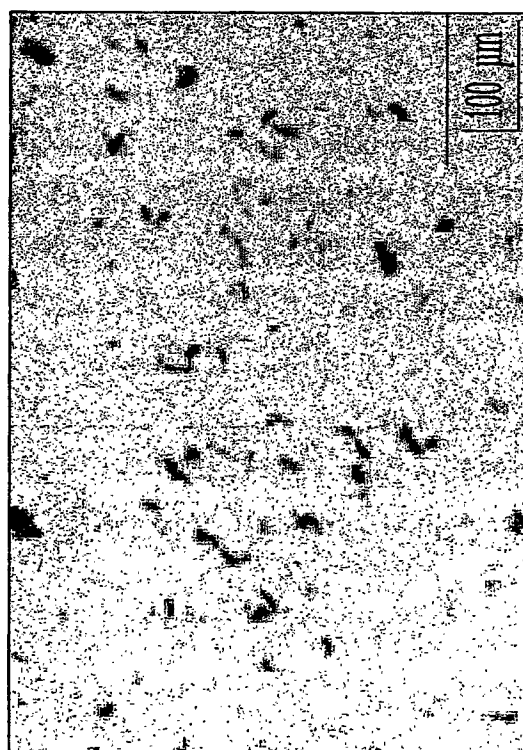
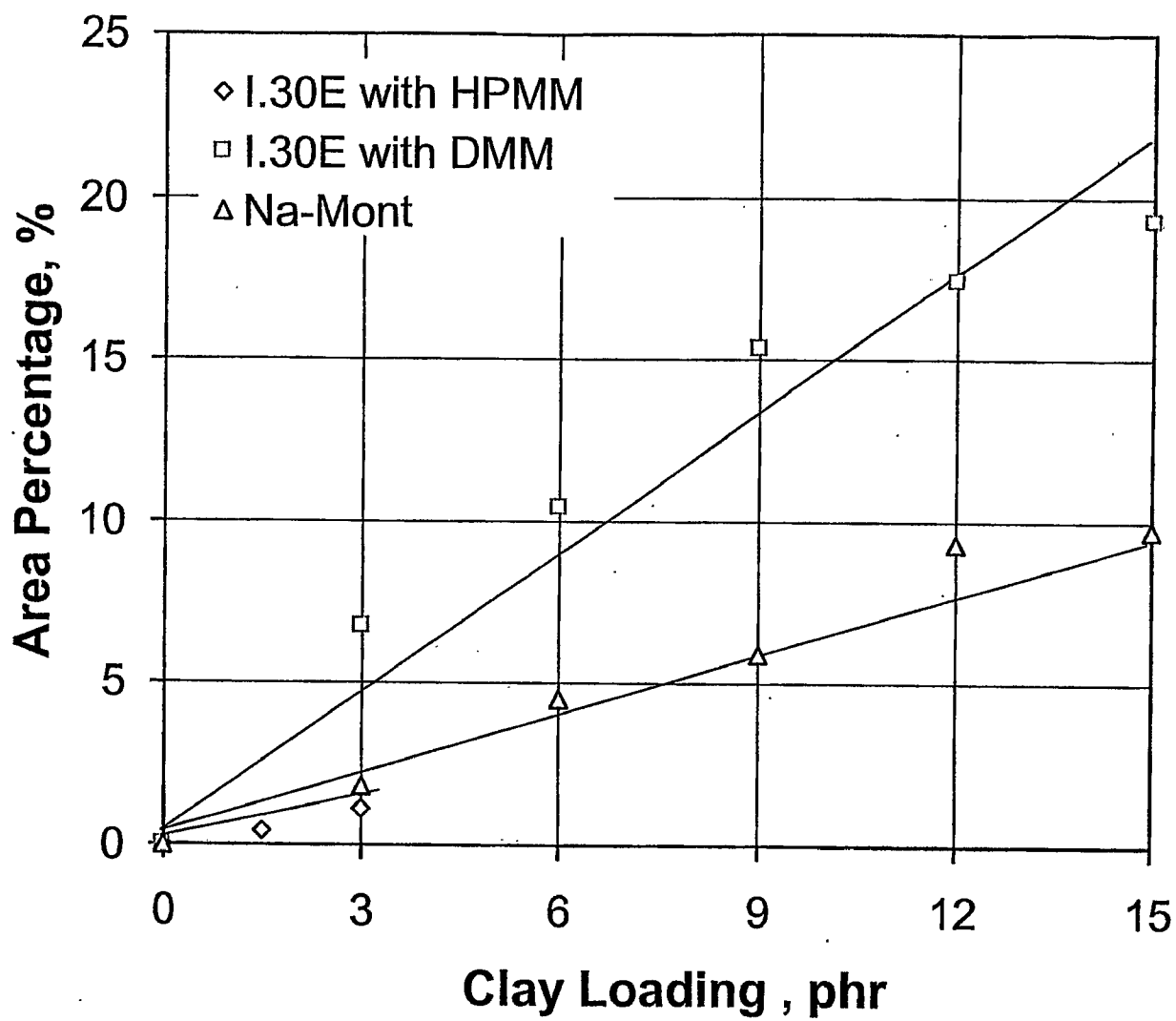
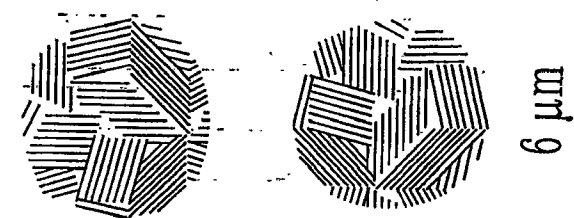


Fig. 3a

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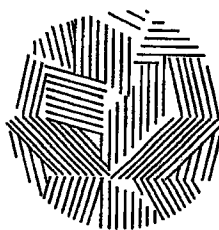
Fig. 4

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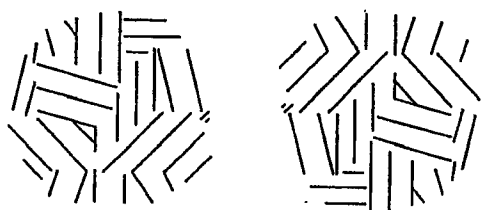
6 μm

stirring



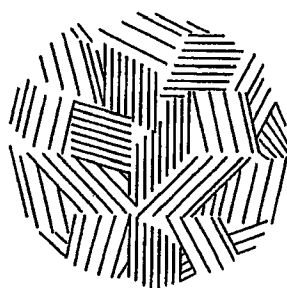
8 μm

Na-montmorillonite



8 μm

stirring

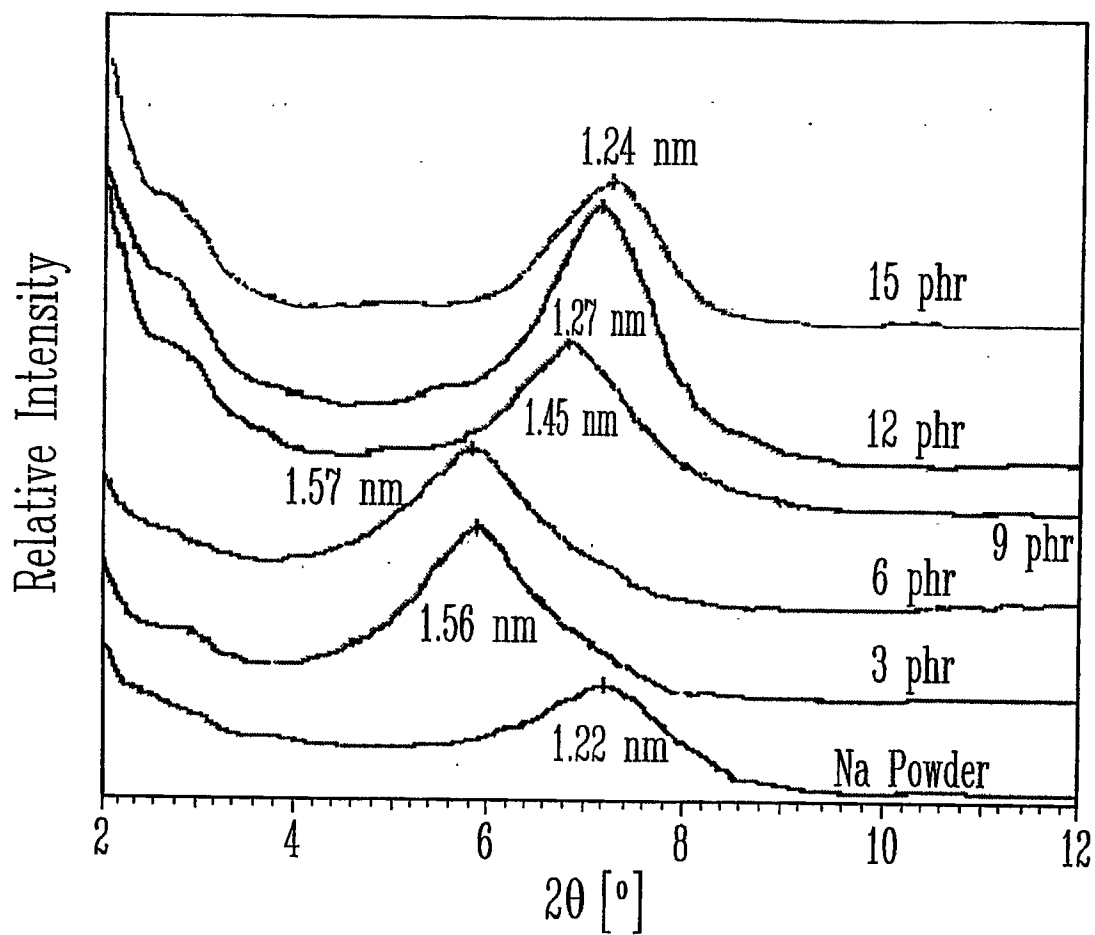


12 μm

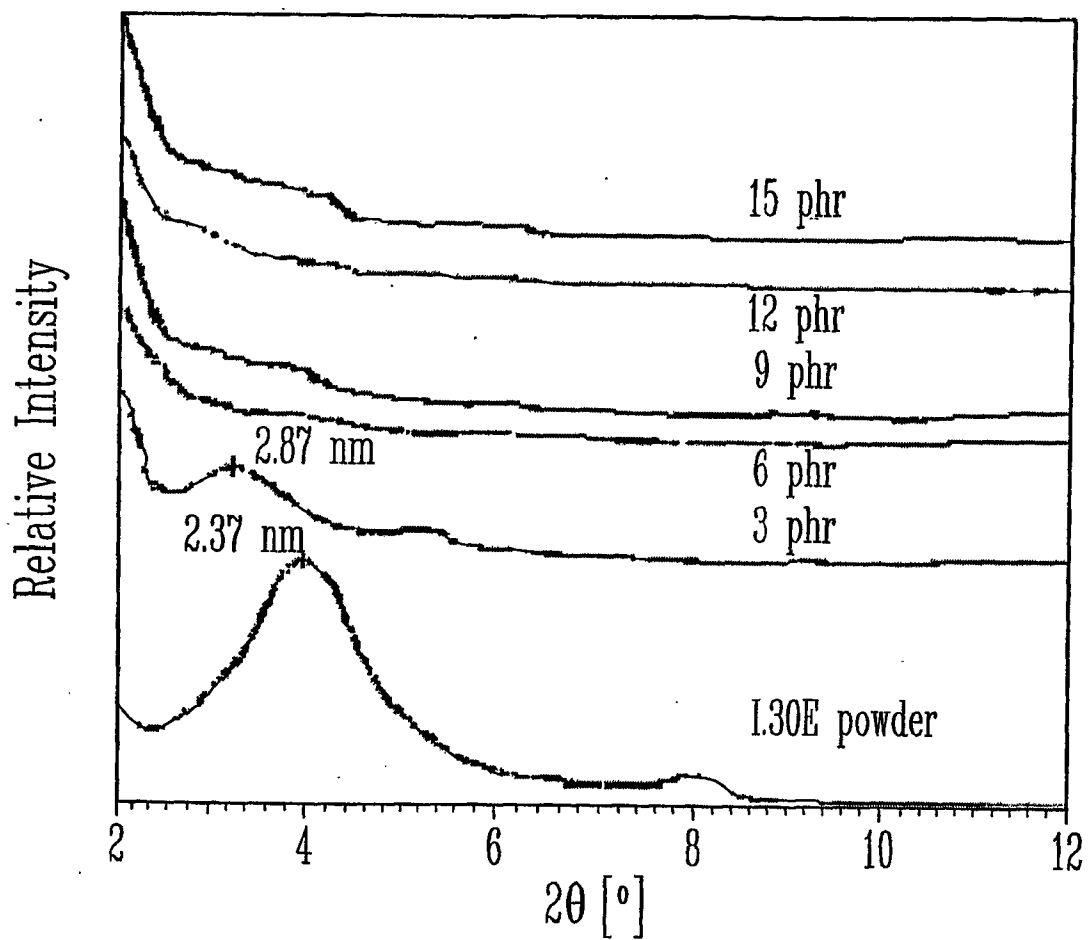
Organoclay

Fig. 5

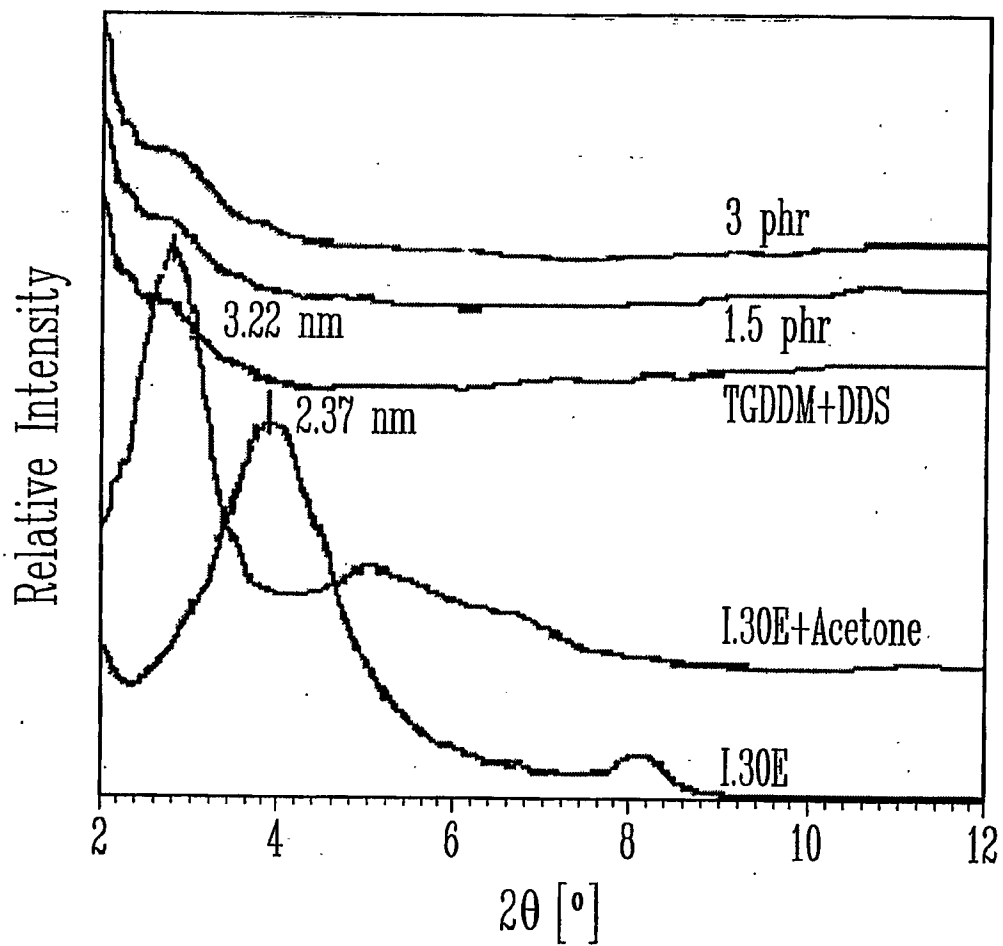
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FIG. 5

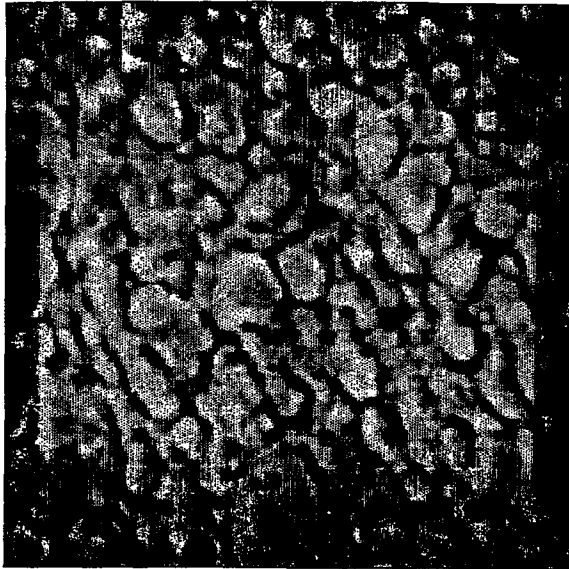
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FIG. 7

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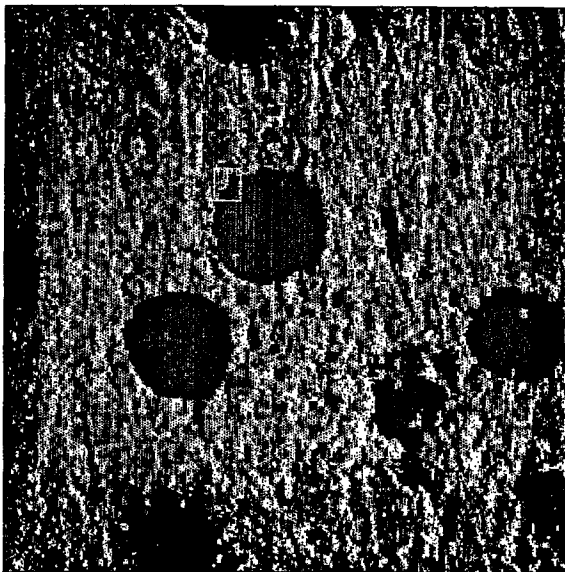
FIG. 8

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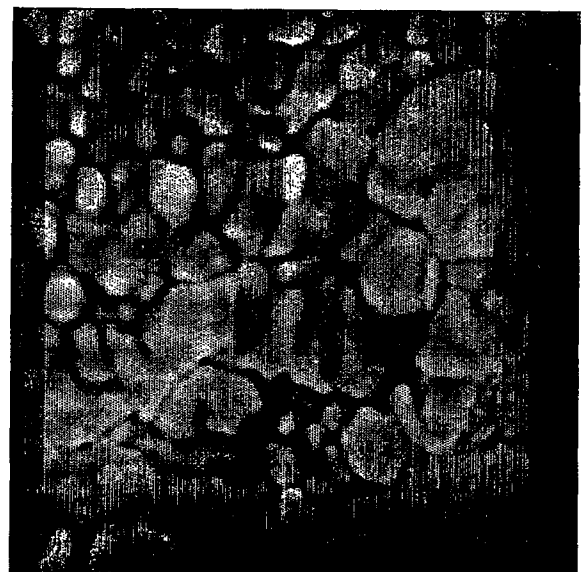
1 μ m

FIG. 9a



30 μ m

FIG. 9b



1 μ m

FIG. 9c

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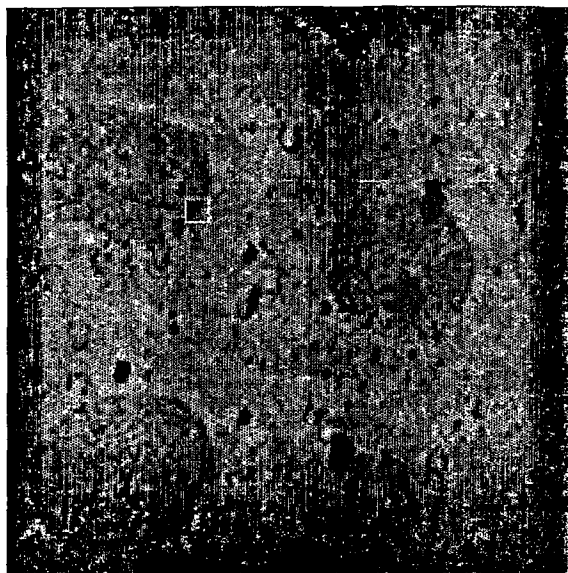


FIG. 9d

30 μm

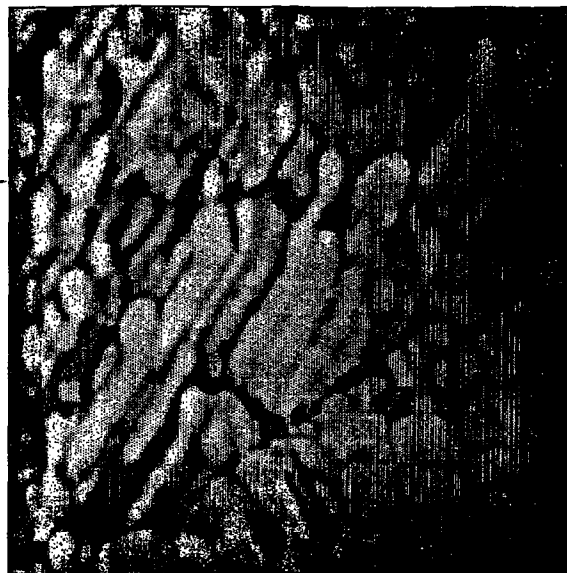


FIG. 9e

1 μm

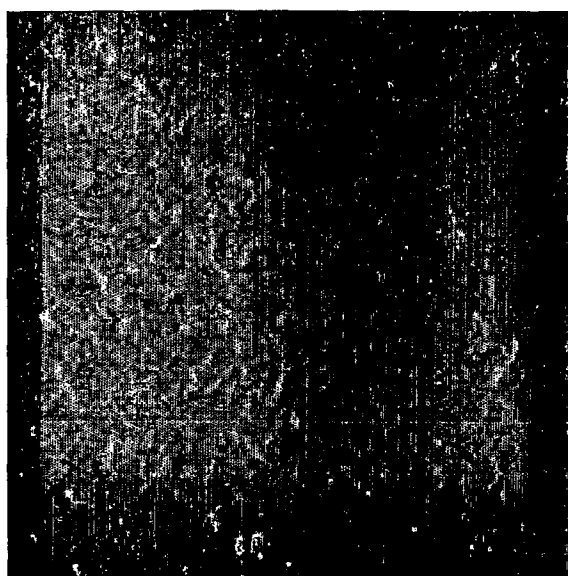
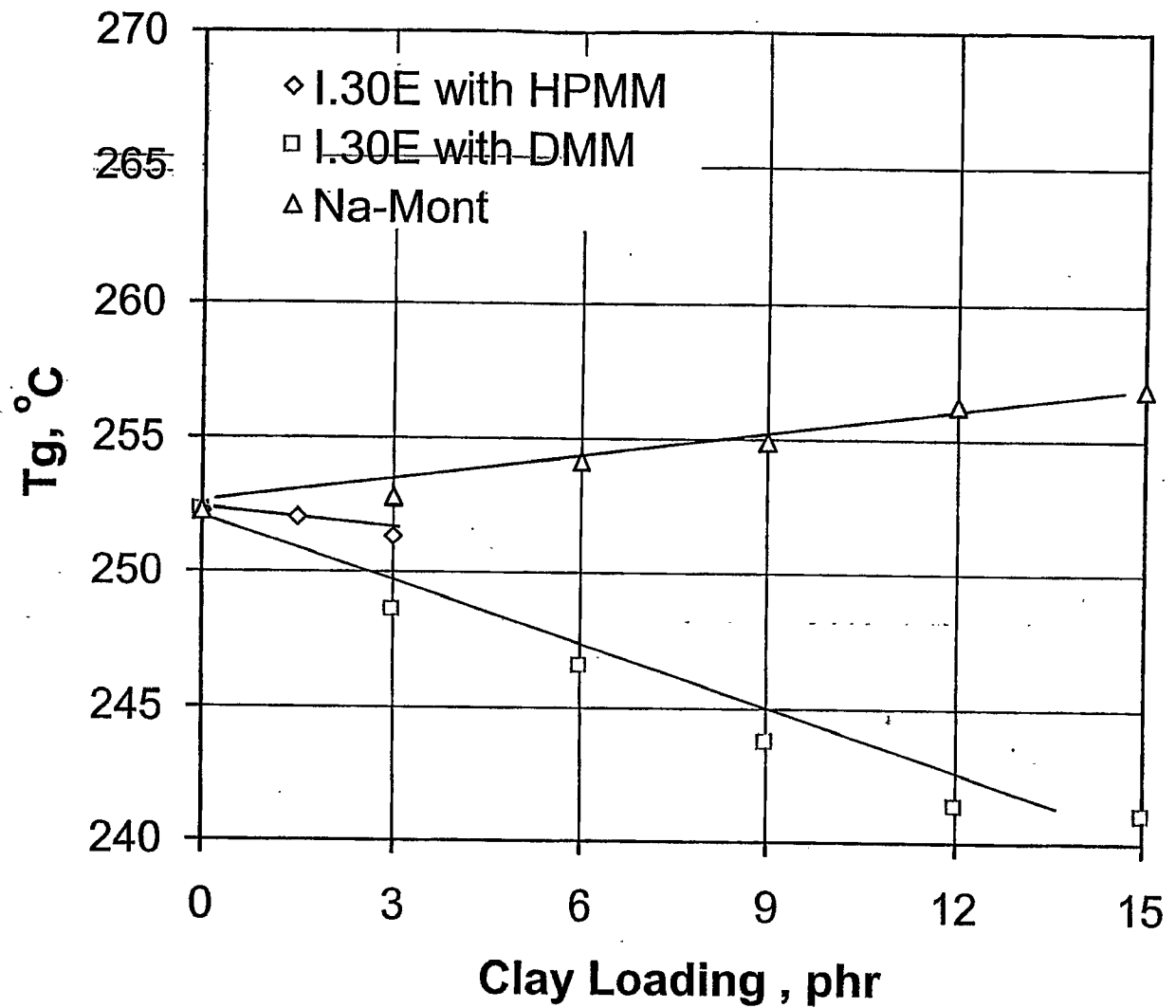


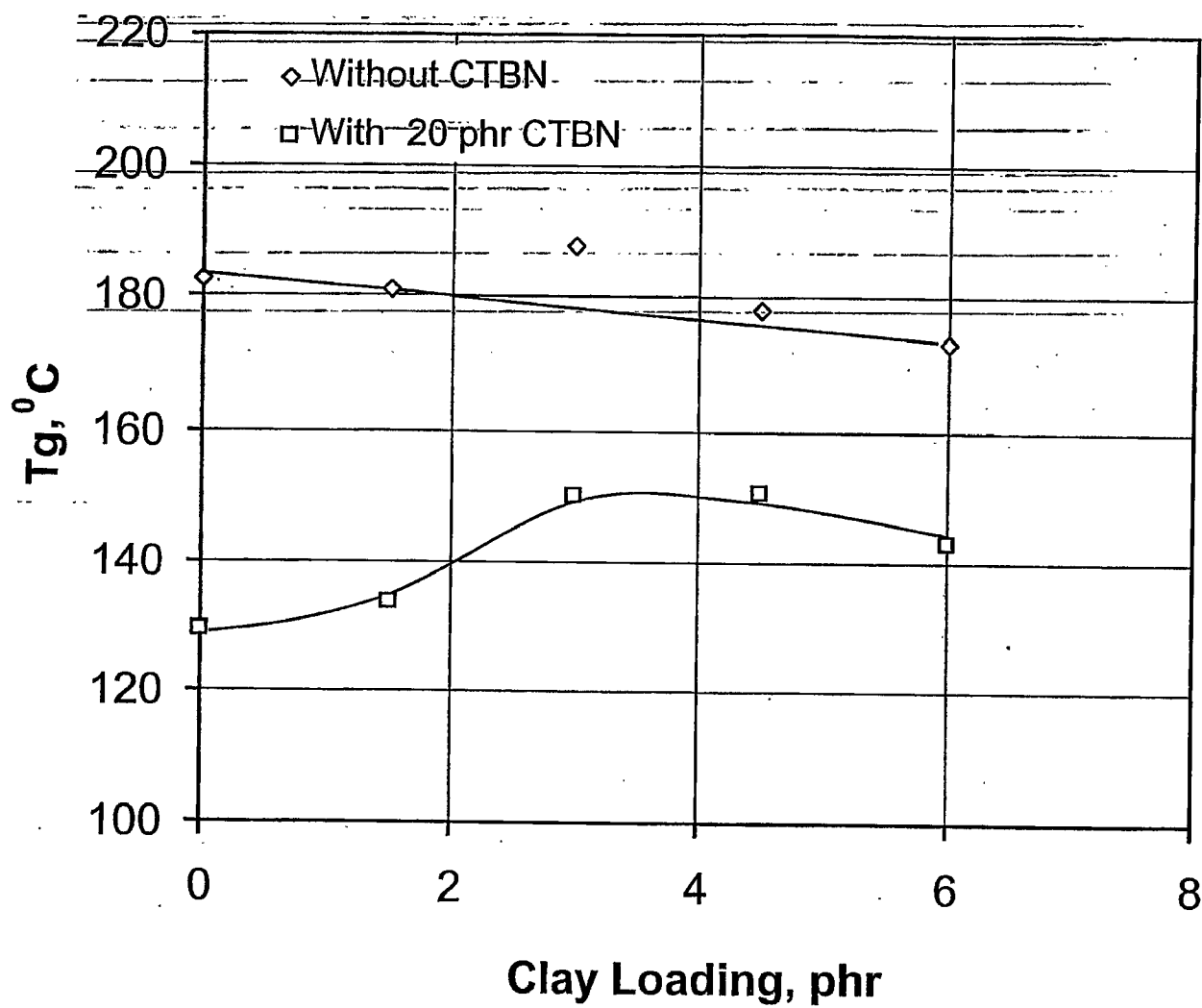
FIG. 9f

30 μm

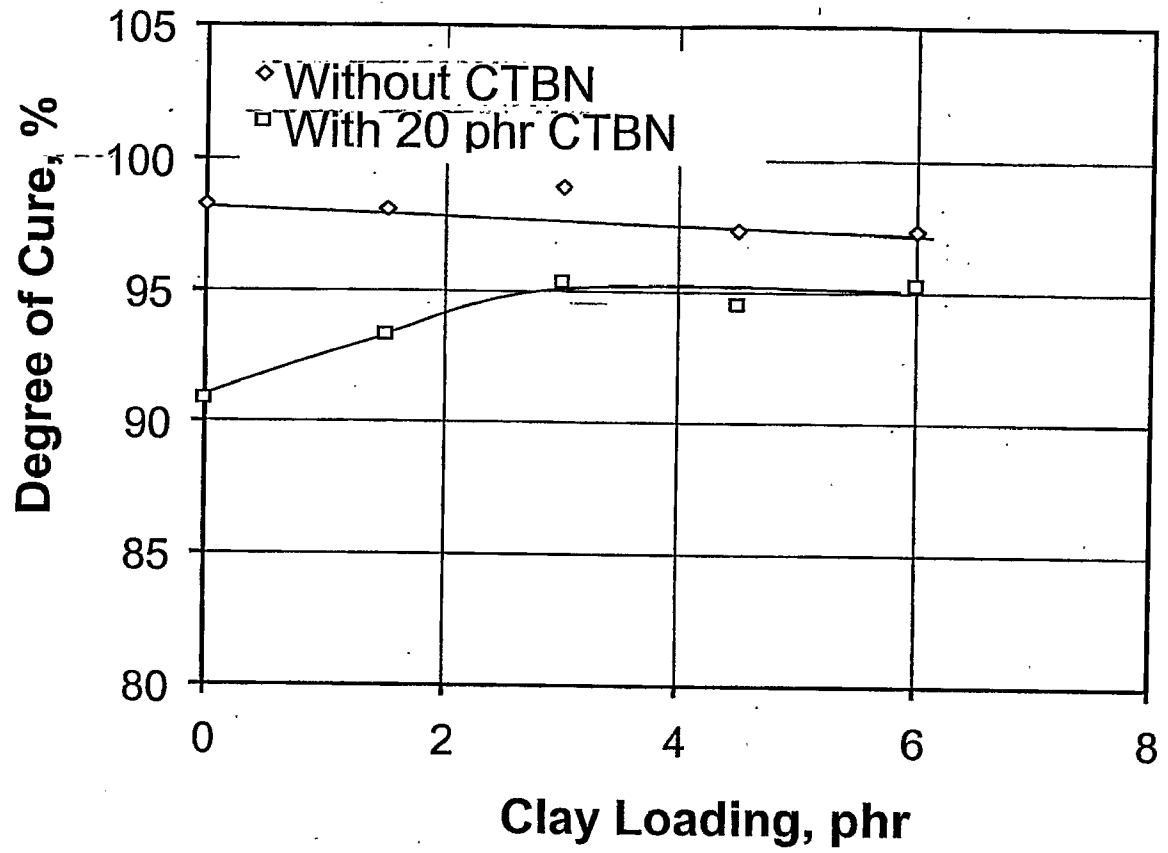
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Fig. 10

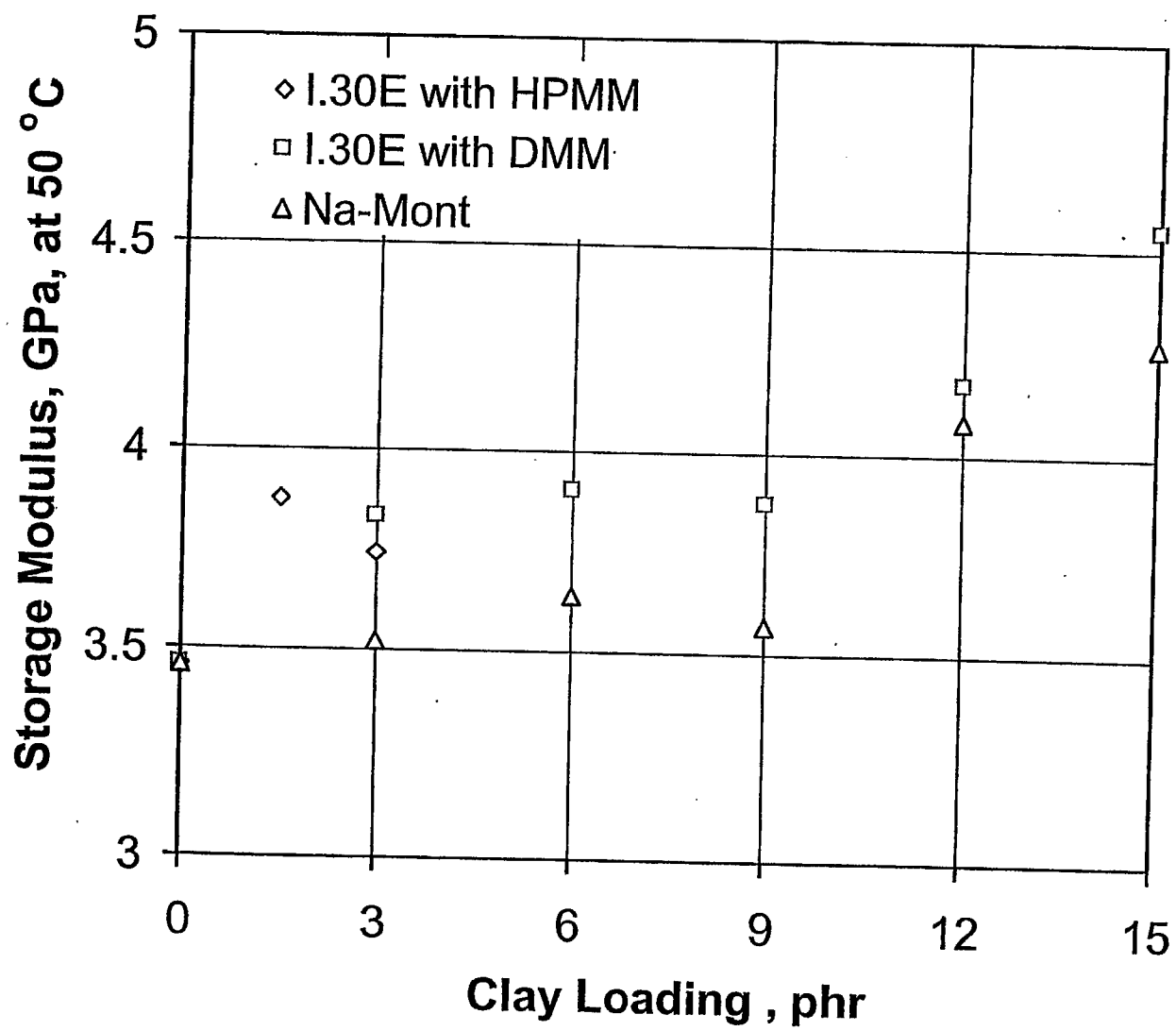
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FIG. 11

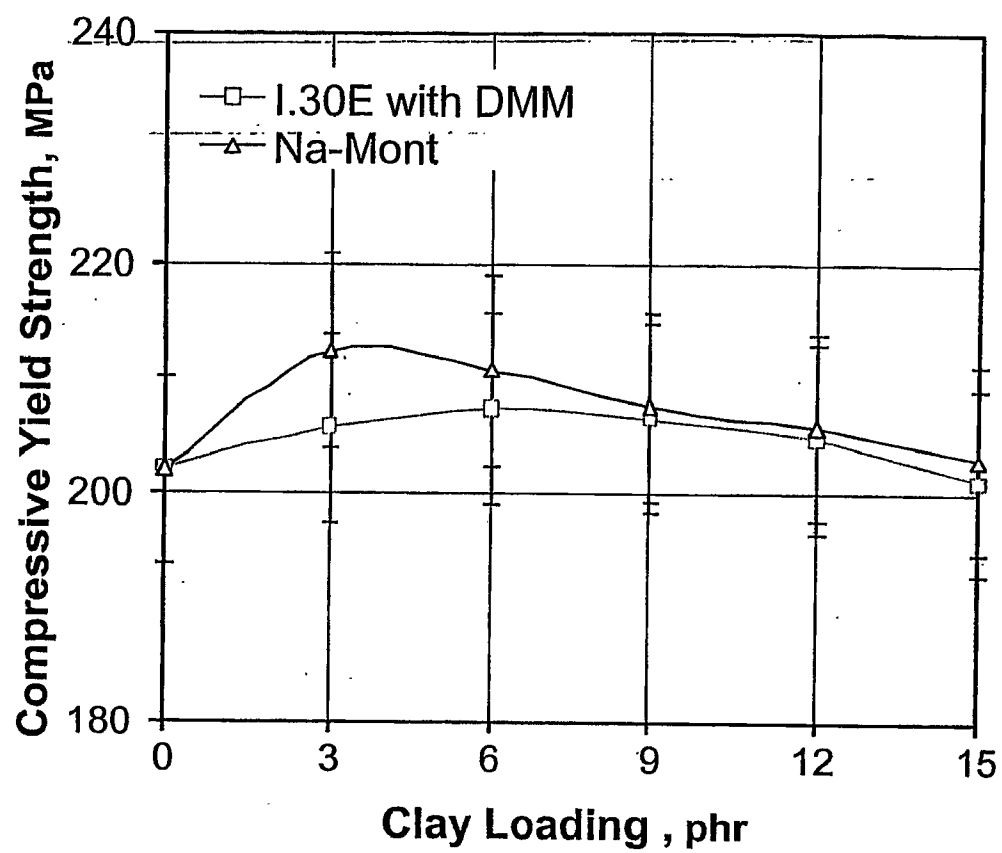
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FIG. 12

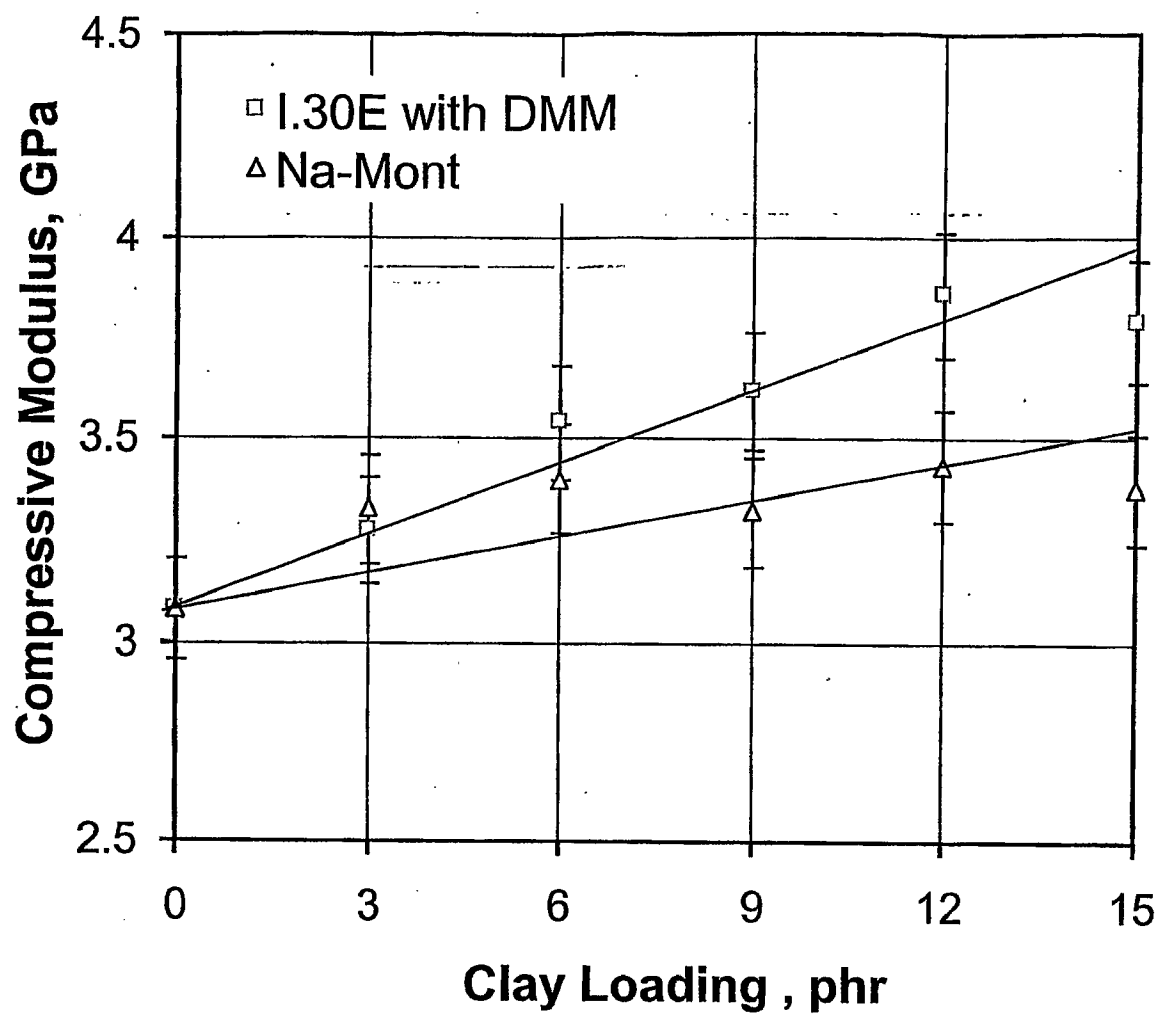
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FIG. 13

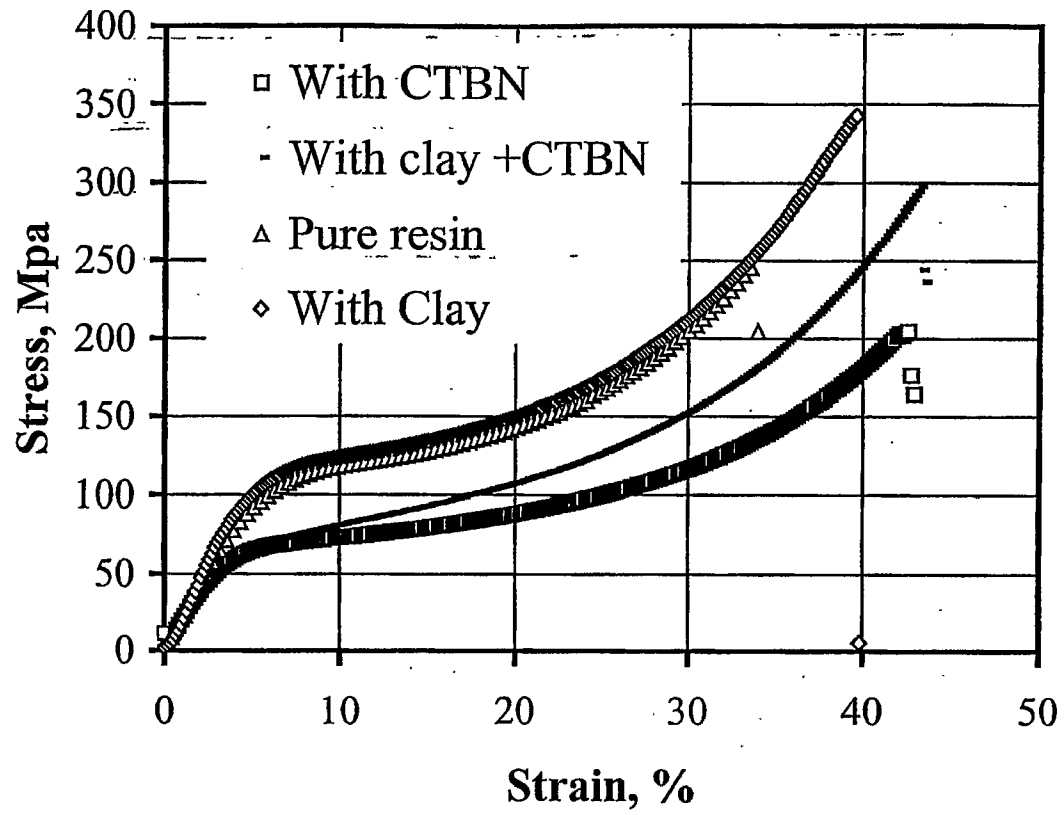
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FIG. 14

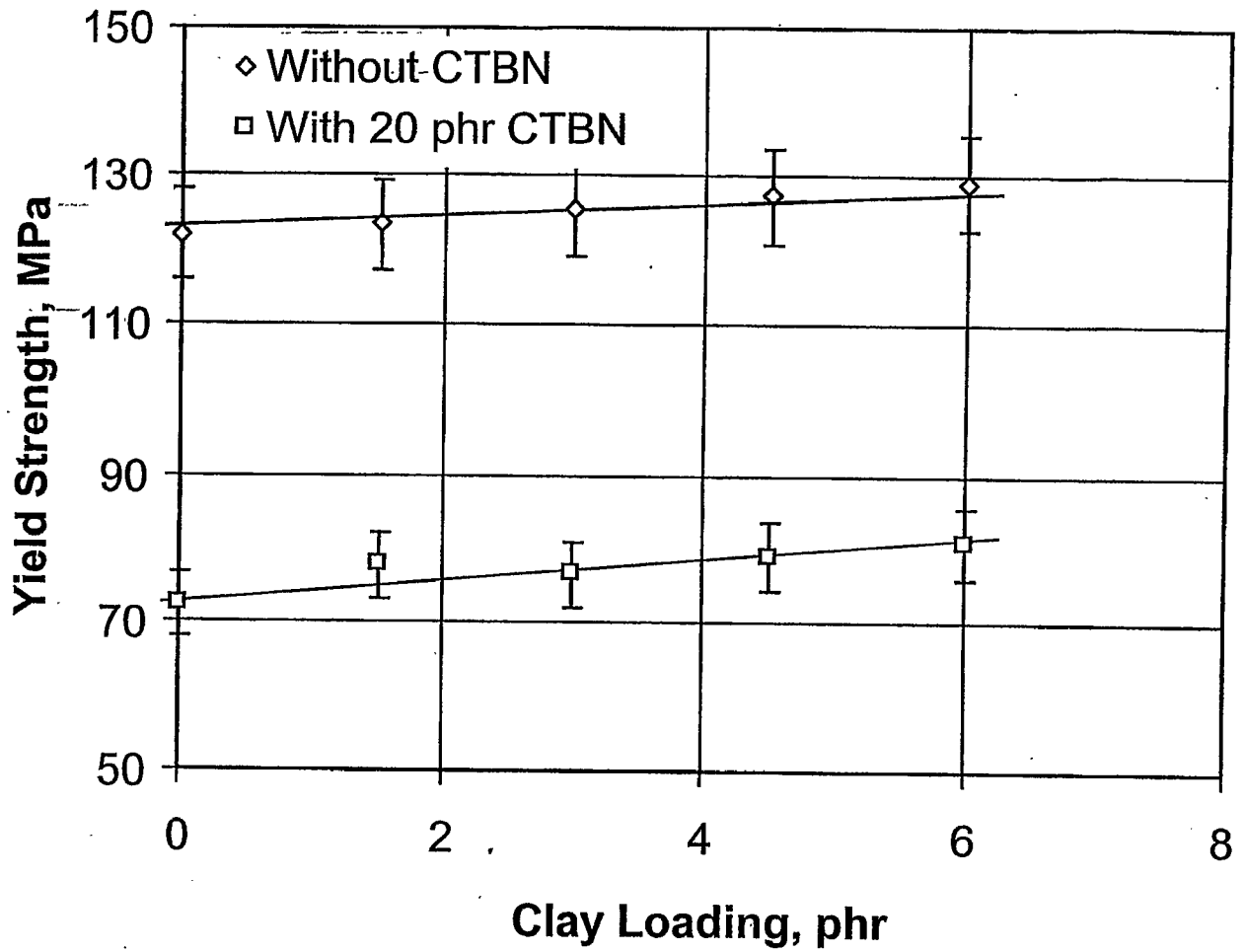
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Fig. 15

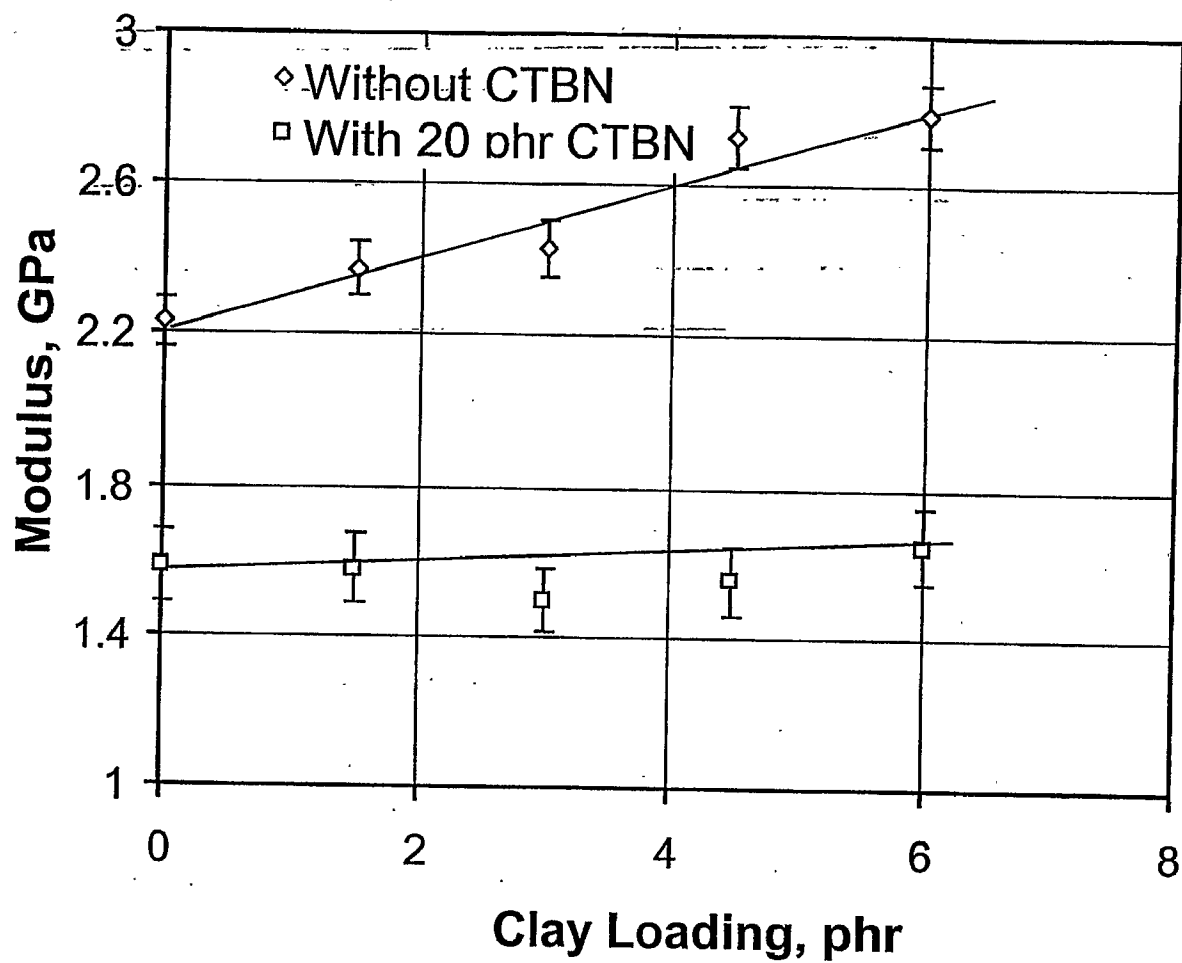
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FIG. 16

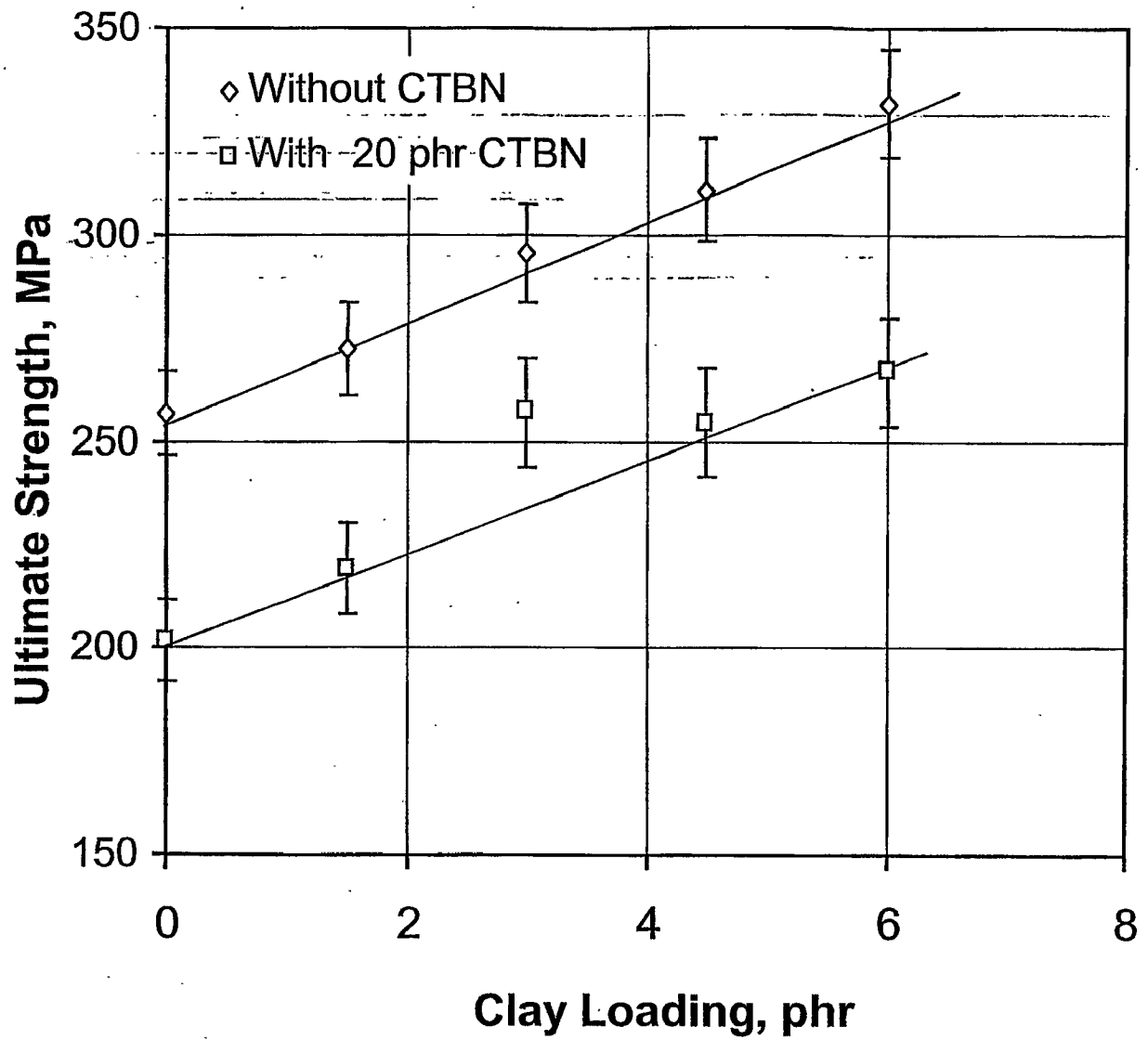
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FIG. 17

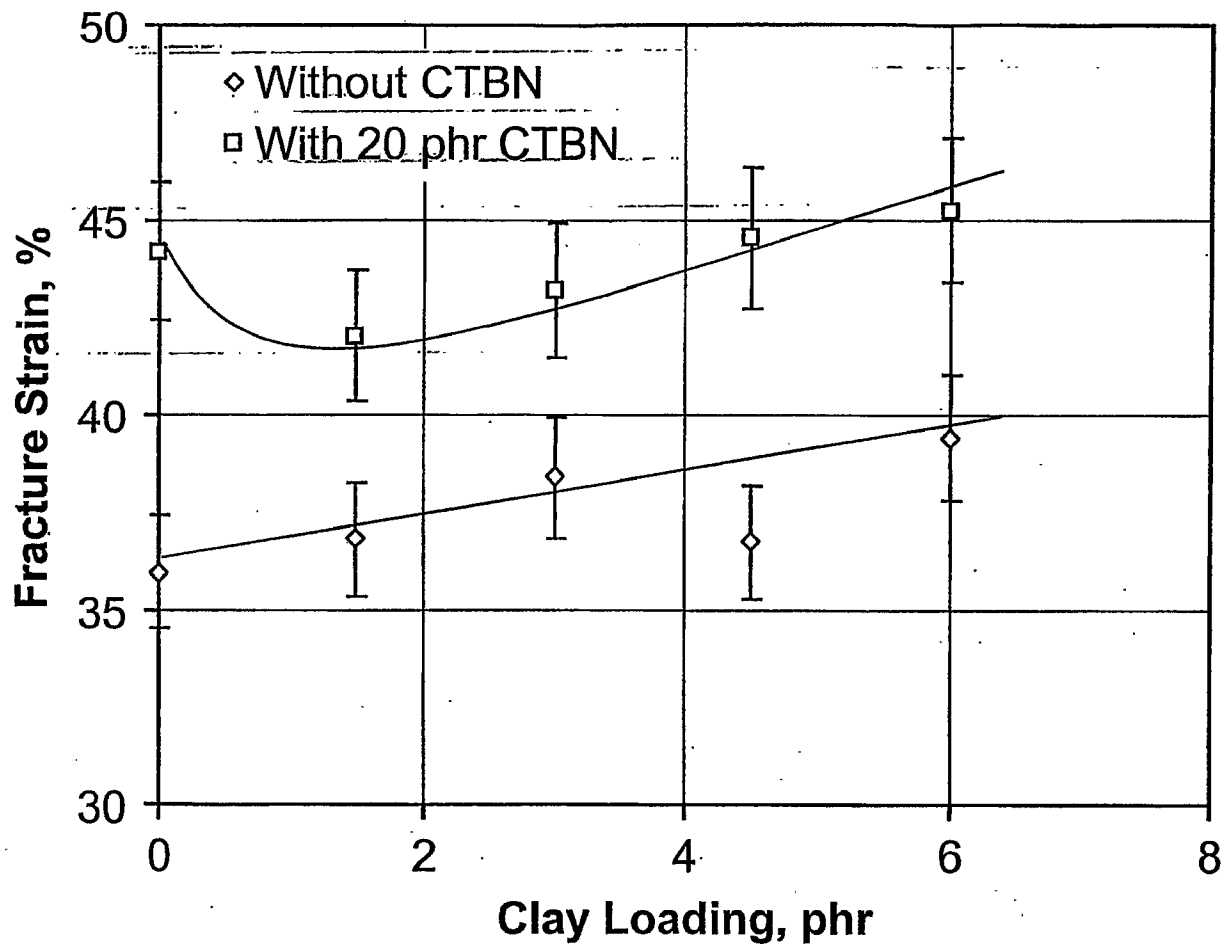
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FIG. 18

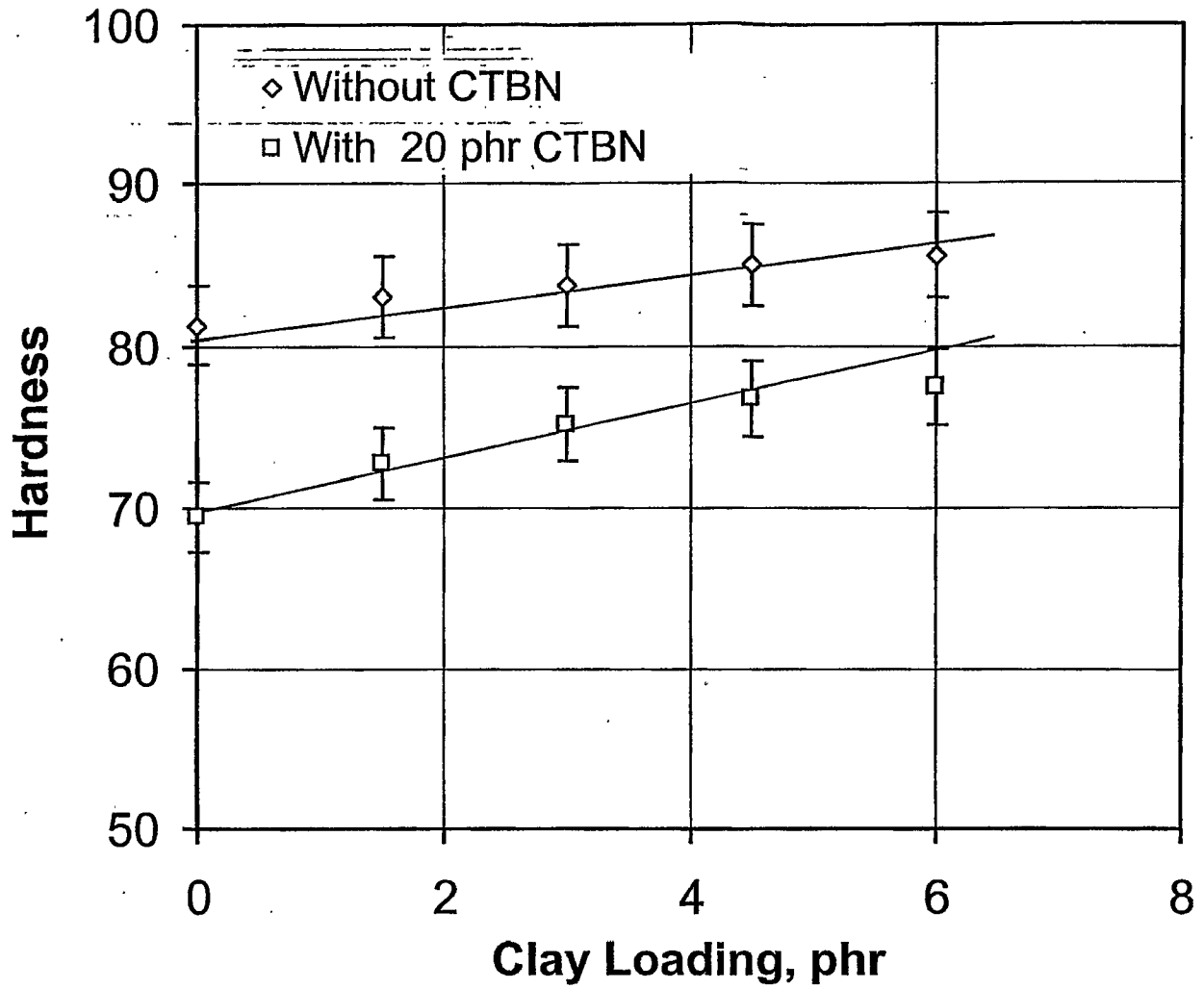
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FIG. 19

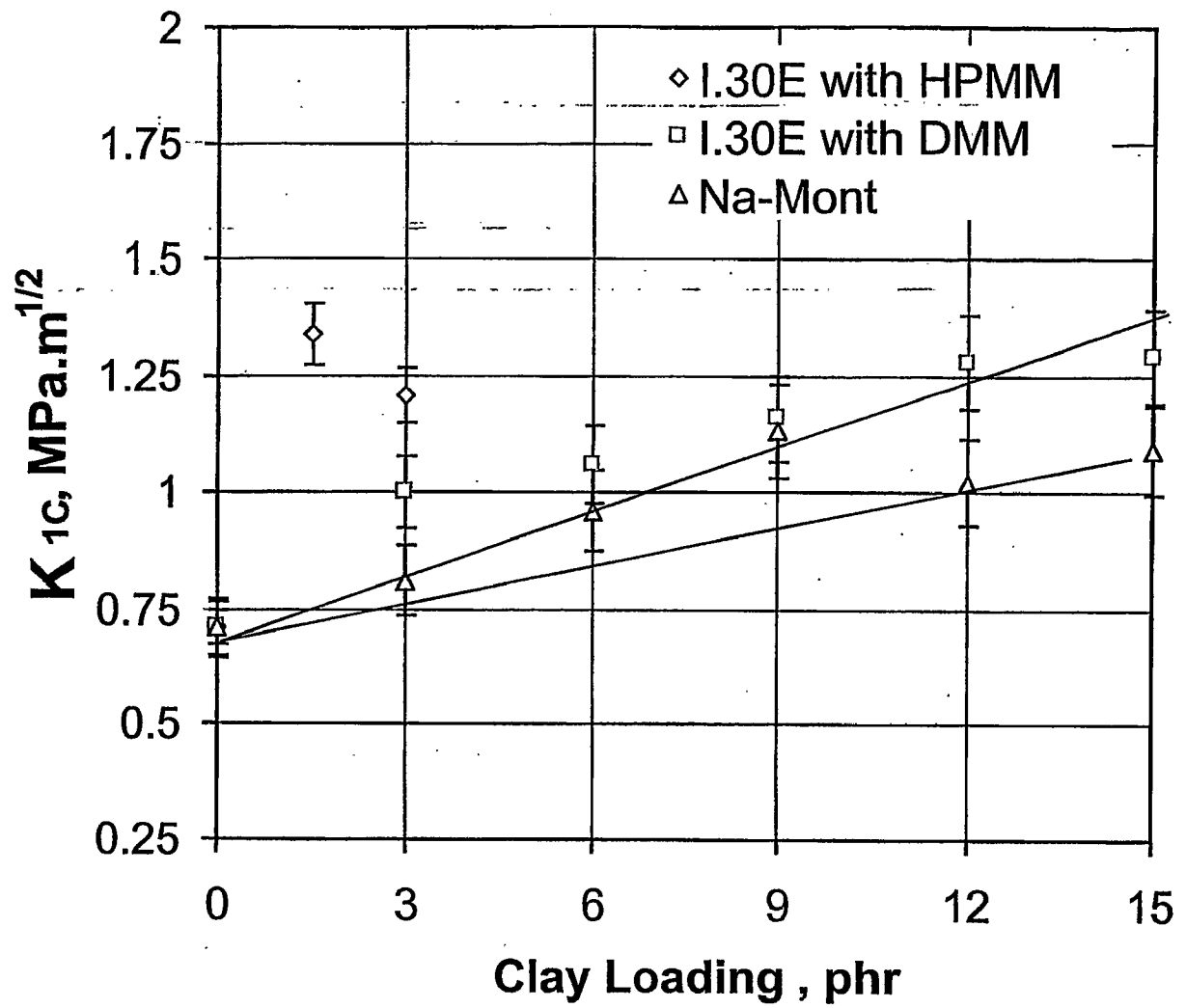
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FIG. 20

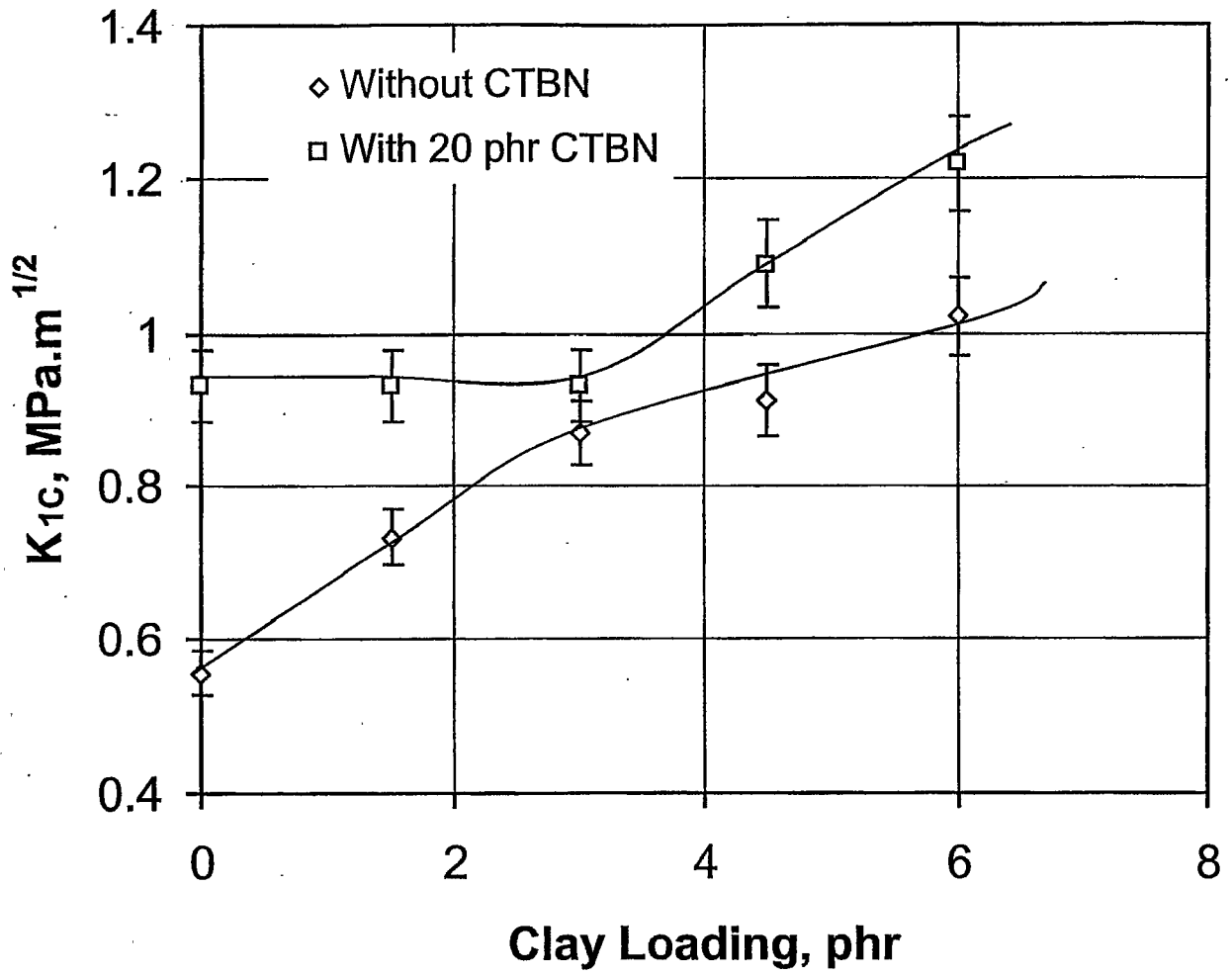
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FIG. 21

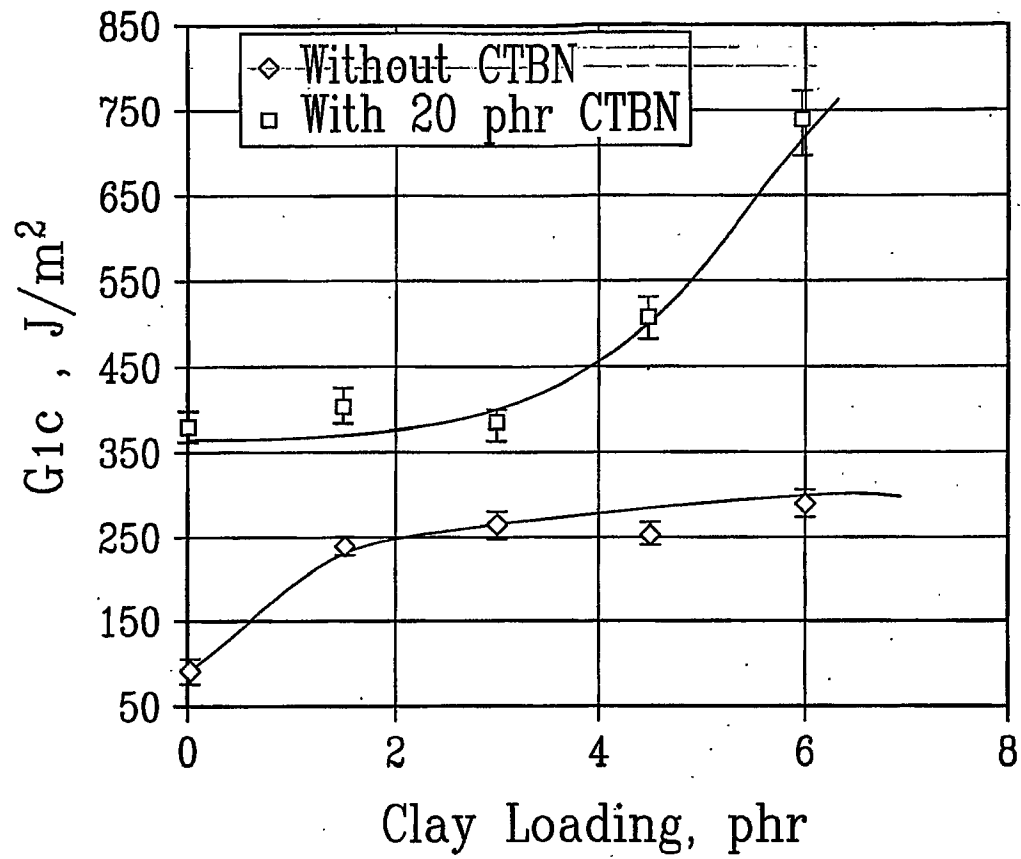
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FIG. 22

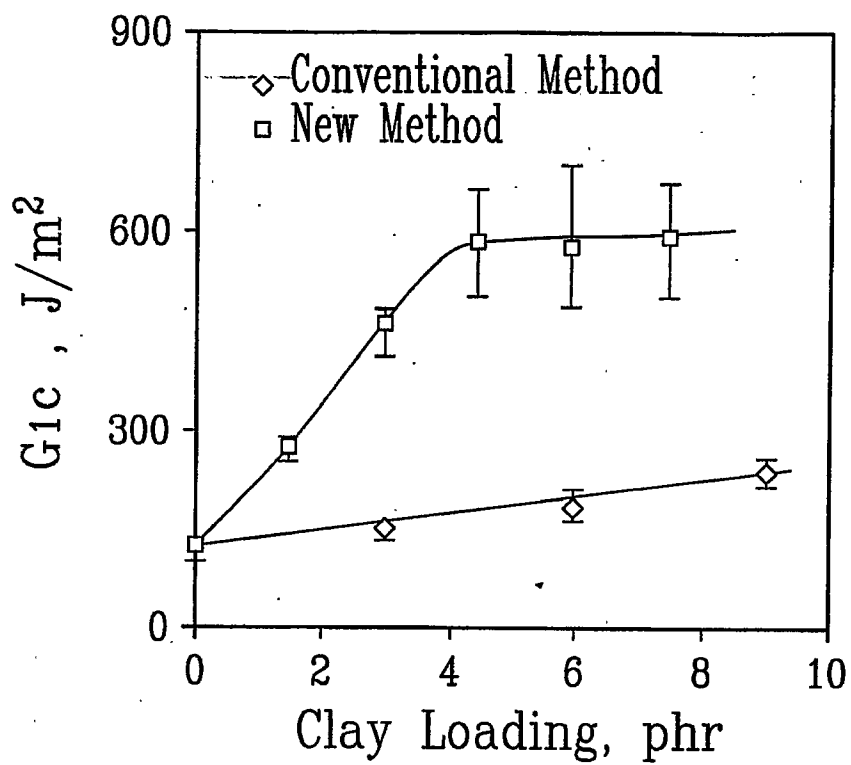
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FIG. 23

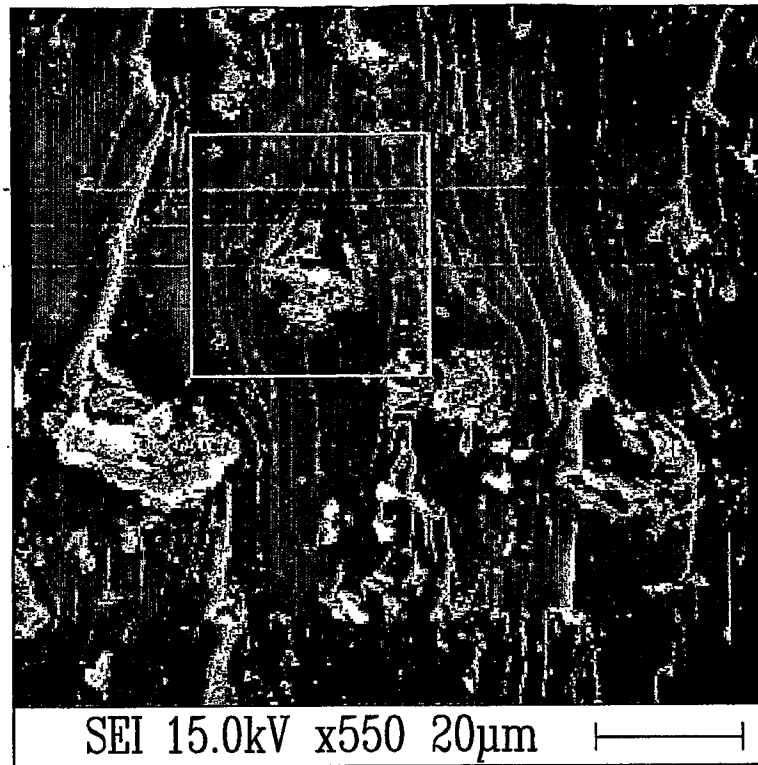
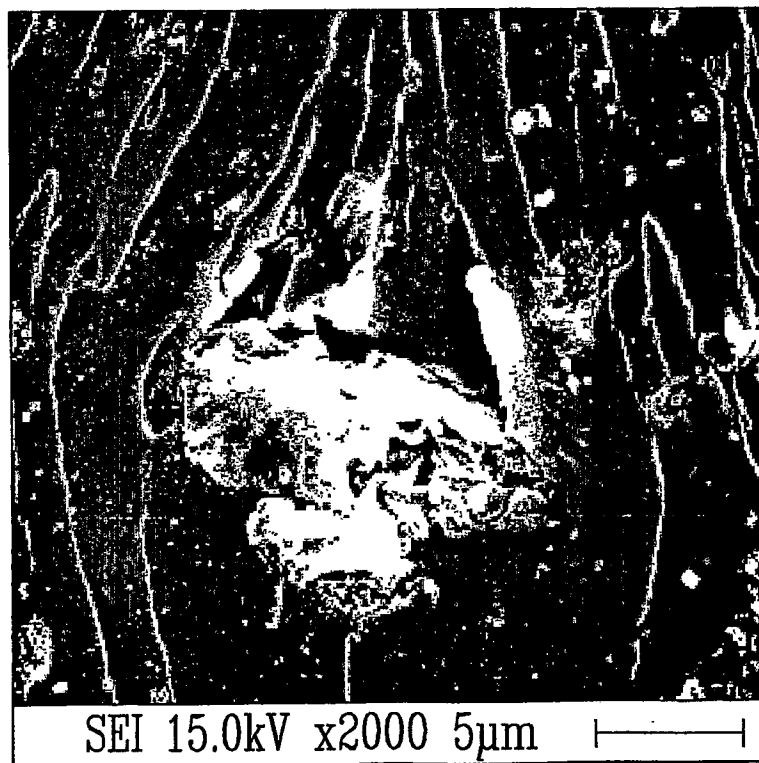
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FIG. 24

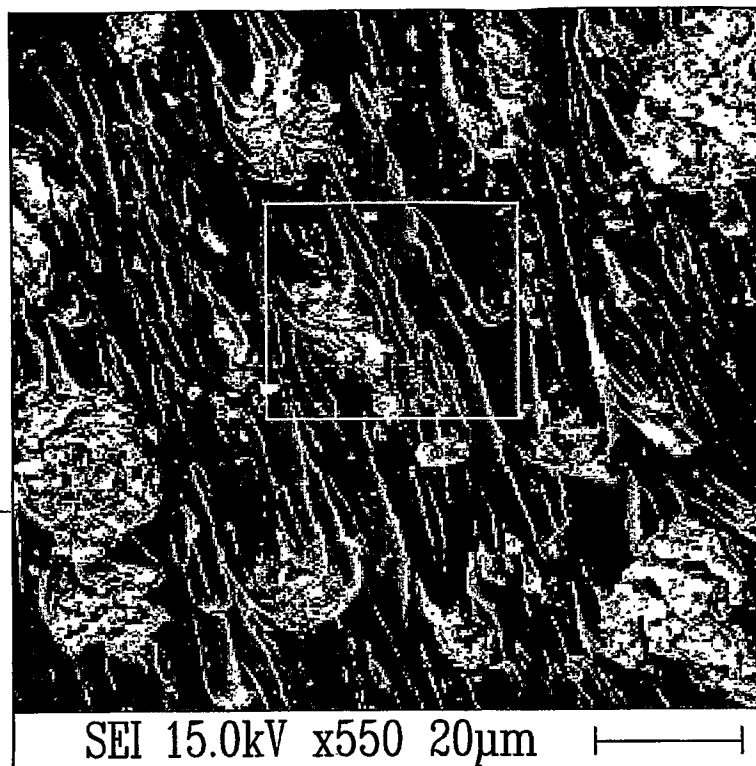
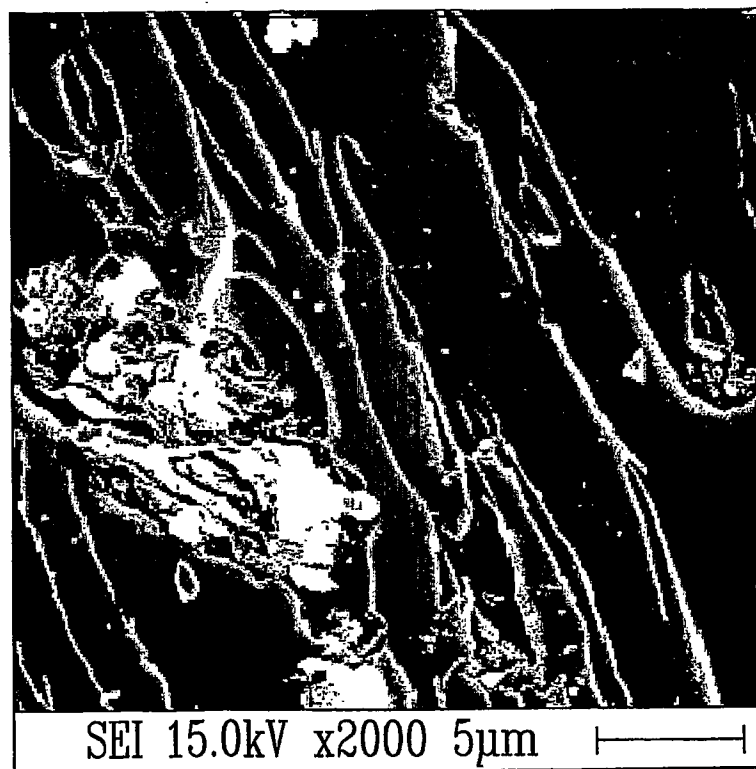
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FIG. 25

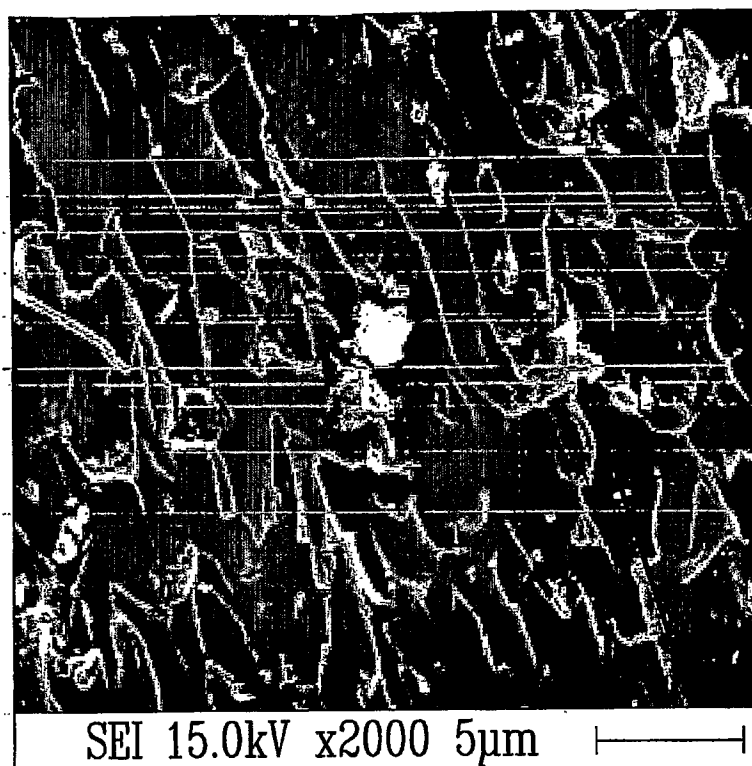
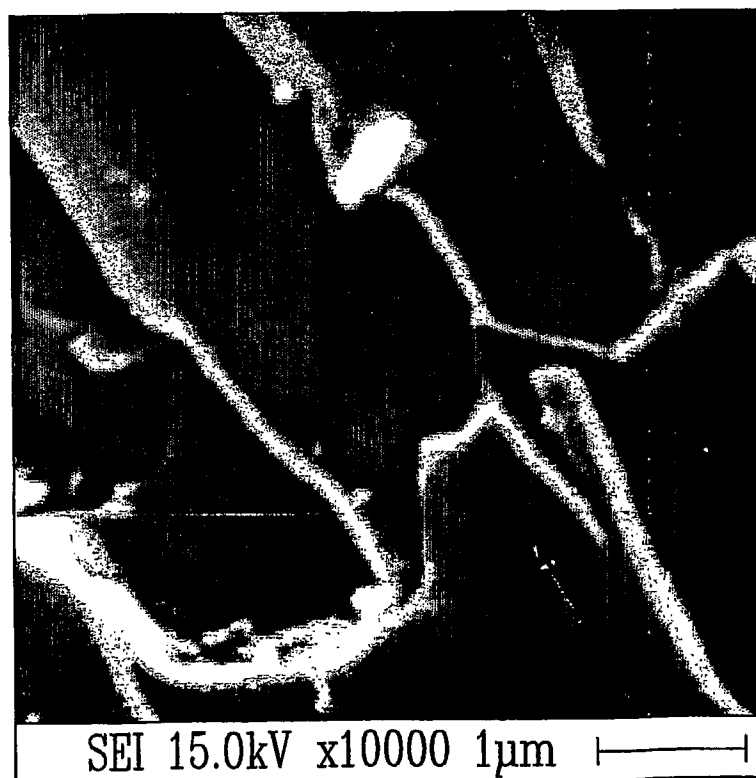
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FETG - 26aFETG - 26b

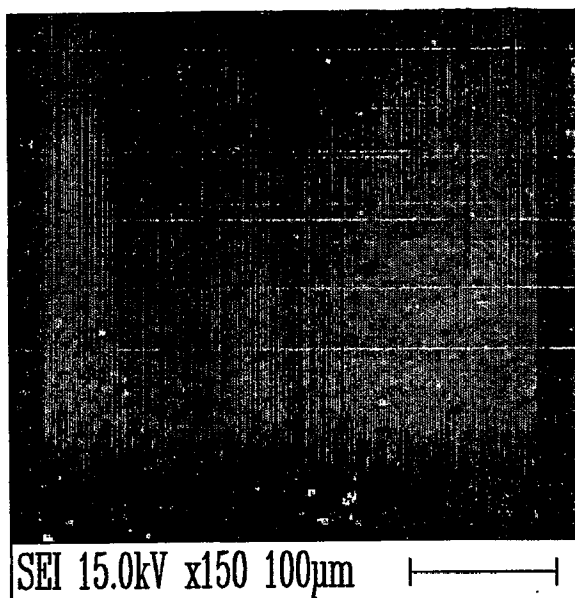
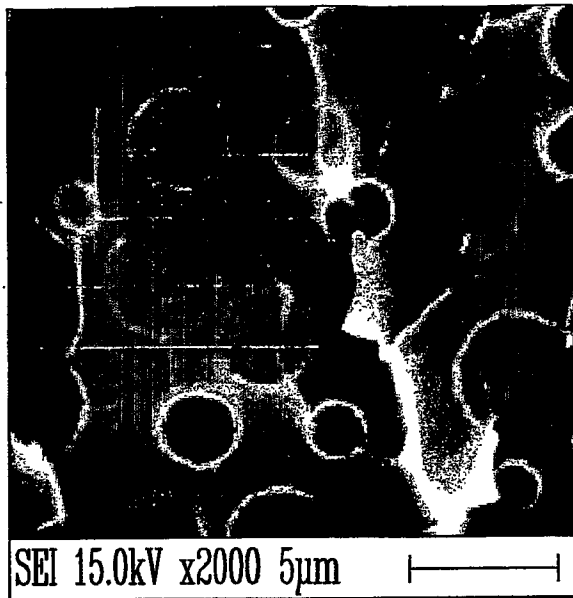
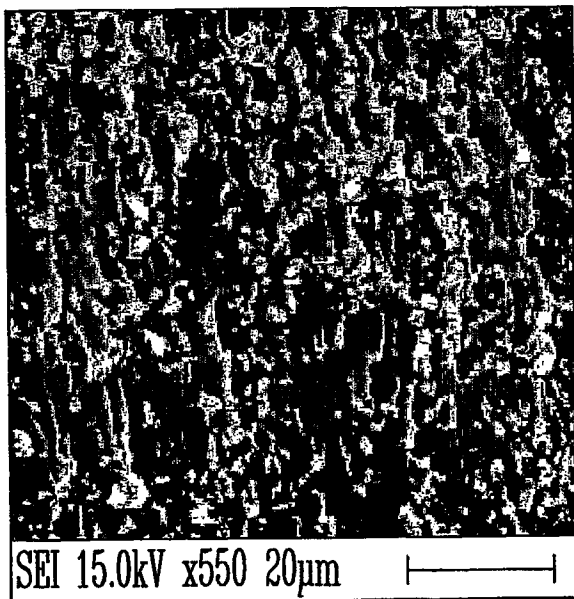
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FEI - 27aFEI - 27b

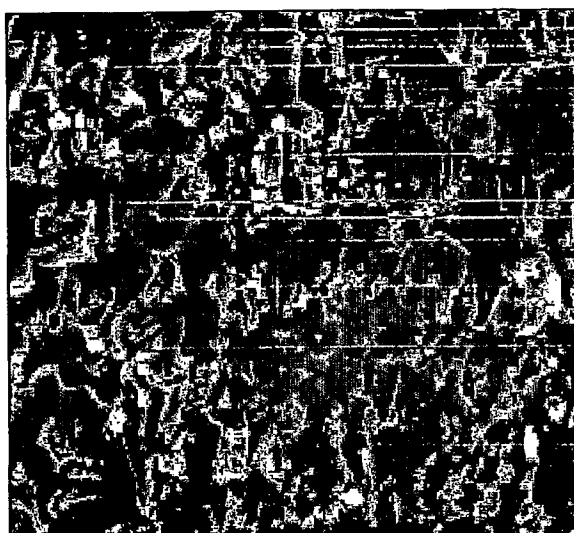
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FEG-SEM 28aFEG-SEM 28b

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FIG. 29aFIG. 29bFIG. 29cFIG. 29d

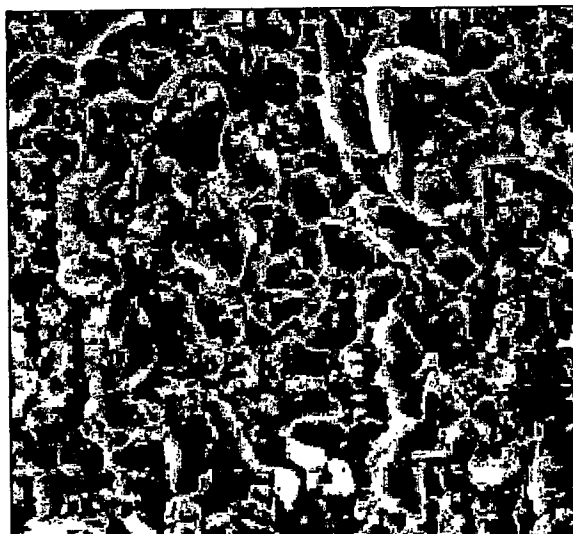
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SEI 15.0kV x550 20µm

F E I S - 29e

SEI 15.0kV x2000 5µm

F E I S - 29f

SEI 15.0kV x550 20µm

F E I S - 29g

SEI 15.0kV x2000 5µm

F E I S - 29h

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